9 Optional Features

9.2.3 How long would it take to transfer a one million character program file:
a.) At 4,800 baud.
b.) At 38.4 Kbaud.
c.) At 8.0 megabits-per-second
d.) At 1.0 megabyte-per-second

9.2.4 Specify the least expensive level of "high speed cutting" that will satisfy the customer's two cutting requirements:
a.) A segment of X.01 Y.02 F100, in a 30Kbyte part program.
b.) A segment of X.01 Y.02 F200, in a 1Mbyte absolute part program.
c.) A segment of X.001 Y.002 F500, in a 60Mbyte CAD/CAM generated, incremental part program.

Select from the following options:

Option	Name	Cost	Specifications
1	Standard NC	Basic	Block to Block processing=6ms Feed≤200in/min, Baud≤9,600
2	High Speed CPU	$10,000	2ms, 600in/min and 9,600 baud
3	DNC Level 1	$2,000	Baud≤38.4K
4	DCN Level 2	$4,000	Baud≤10M with Buffer=16Kbyte